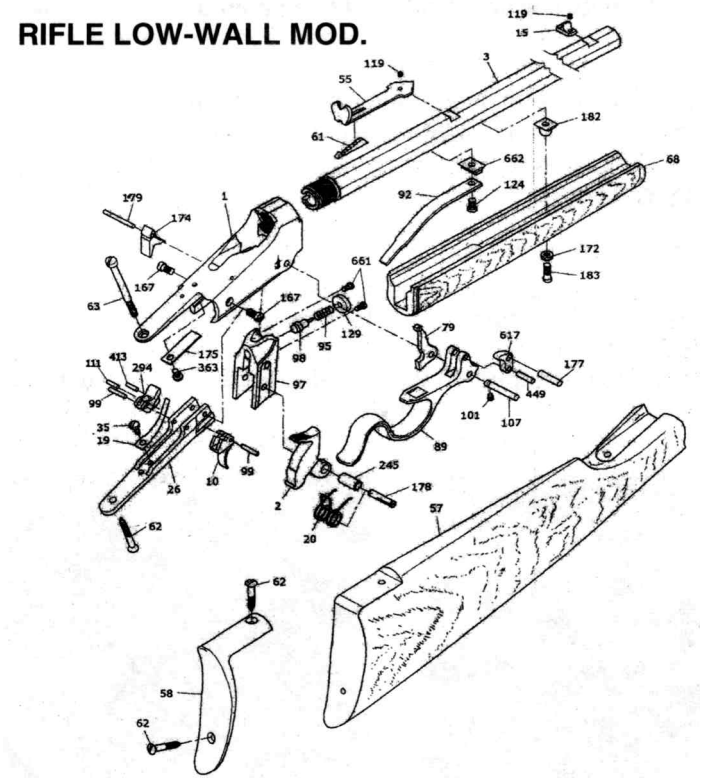
N.	COD. NO.	Q.ty	DESCRIPTION
1	0849001	1	Frame
2	0849002	1	Hammer
3	0849003	1	Barrel 30" 22LR
10	0870010	1	Trigger
15	0202015	1	Sight
19	0870019	1	Trigger Spring
20	0870020	1	Main Spring
26	0870026	1	Triggerguard
35	0870035	1	Trigger Spring Screw
55	0242055	1	Rear Assembly
57	0849057	1	Polished Buttstock and Plate
57	0849057G	1	Rough Buttstock
58	0242058	1	Butt Plate (Rough)
61	0242061	1	Rear Sight Windage
62	0200062	3	Butt Plate Screw
63	0870063	1	Tang Screw
68	0849068	1	Polished Forend
68	0849068G	1	Rough Forend
79	0849079	1	Extractor .22LR
89	0870089	1	Lever
92	0870092	1	Right Lever Spring
95	0870095	1	Firing Pin Spring
97	0849097	1	Breech Block
98	0849098	1	Firing Pin .22LR - .22Mag
99	0870099	2	Trigger Pin
101	0870101	1	Lever Pin Screw
107	0870107	1	Lever Pin
111	0400111	1	Trigger Spring Pin
119	0400692	2	Rear Screw
124	0870035	1	Lever Spring Screw
129	0849129	1	Firing Pin Bearing .22LR - .22Mag
167	0870167	2	Triggerguard Screw
172	0130172	1	Forend Cap
174	0870174	1	Sear
175	0870175	1	Sear Spring

N.	COD. NO.	Q.ty	DESCRIPTION
177	0870177	1	Block Pin
178	0870178	1	Hammer Pin
179	0870179	1	Sear Pin
182	0870182	1	Tenon
183	0870183	1	Forend Screw
245	0870245	1	Bushing
294	0870294	1	Knock Off
363	0870363	1	Sear Spring Screw
413	0870413	1	Knock Pin
449	0870449	1	Link Pin
617	0870617	1	Link
661	0870661	2	Firing Pin Bearing Screw
662	0870662	1	Lever Spring Tenon
ALTERNATIVES COD. 0848 - 0847 - 0846 - 0845 - 0844 - 0843 - 0842 - 0841 - 0840 - 0839 - 0838 - 0837 - 0836			
3	0848003	1	Barrel 30" .22MAG (Mod.0848)
3	0847003	1	Barrel 30" .22HORNET (Mod.0847)
3	0846003	1	Barrel 30" .5,6x50R.M. (Mod.0846)
3	0845003	1	Barrel 30" .357MAG (Mod.0845)
3	0844003	1	Barrel 30" .38 SP (Mod.0844)
3	0843003	1	Barrel 30" .30/30 (Mod.0843)
3	0842003	1	Barrel 30" .32/20 (Mod.0842)
3	0841003	1	Barrel 30" .38/40 (Mod.0841)
3	0840003	1	Barrel 30" .38/55 (Mod.0840)
3	0839003	1	Barrel 30" .44SP (Mod.0839)
3	0838003	1	Barrel 30" .44/40 (Mod.0838)
3	0837003	1	Barrel 30" .44MAG (Mod.0837)
3	0836003	1	Barrel 30" .45COLT (Mod.0836)
79	0845079	1	Extractor .357 Mag-.38Sp(Mod.0845 - 0844)
79	0842079	1	Extractor .32/20 (Mod.0842)
79	0871079	1	Extractor .30/30 (Mod.0843)
79	0872079	1	Extractor .44Sp-.44/40-.44Mag-.45LC-.38/40
98	0870098	1	Firing Pin
129	0870129	1	Firing Pin Bearing

RIFLE LOW-WALL MOD.



A. Uberti S.P.A.

Via Artigiani, 1
25063 Gardone V.T. (BS) - ITALY

Instruction Manual

1885 SINGLE SHOT RIFLE LOW-WALL

CAUTION: Make sure you have read and are thoroughly familiar with all safety instructions before loading.

TO LOAD THE MAGAZINE

CAUTION: Use only Factory loaded ammunition. Do not use reloaded or hand-loaded ammunition.

• Always use only good condition, undamaged, clean, dry, original high quality, commercially manufactured ammunition of a reputable company which is appropriate to the gun's caliber. Ammunition which is too small can fall forward and become a barrel obstruction. Manufacturers design guns and ammunition within exacting engineering safety limits, since handloads are often outside those limits, they are not to be used.

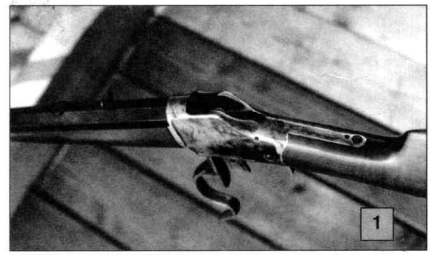
WARNING: When a round is in the chamber, and regardless of the safety devices, this gun may discharge accidentally if it is dropped or receives a blow. Do not put a round in the chamber until the gun is in your hand and you are ready to shoot. Clear the gun immediately after shooting.

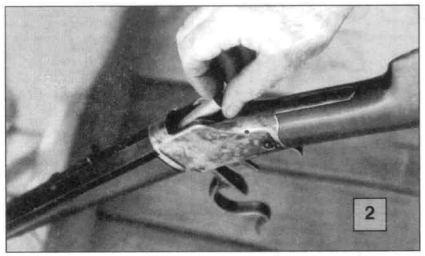
To load the firearm:

1) To load your 1885 Rifle swing down the loading lever and push it forcefully forward to lower the breech block. (Photo 1)

2) Always keep the muzzle of your rifle pointing in a safe direction, even when you are certain that the rifle is not loaded. Absolutely, never point the firearm towards anything you do not intend to shoot. To load your rifle, hold your gun with the muzzle pointing to the ground at an angle of approximately 30° (Photo 2). Making sure that the muzzle does not touch the ground or is in any way obstructed by anything, insert a cartridge into the chamber.

3) Make sure that the cartridge is fully inserted into the chamber to avoid interference with the bolt as it gets closed (Photo 3).

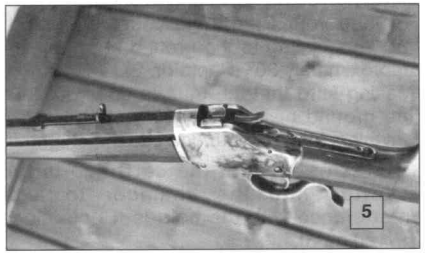




4) Always keeping the gun pointing in a safe direction, you can now close the loading lever completely. This will put your rifle in the safety position or “half cock position” (Photo 4)
5) Your rifle is now in “half cock position” or “safety position” (Photo 5).
YOUR RIFLE HAS A “HALF COCK” SAFETY DEVICE, however, NEVER RELY TOTALLY ON ANY SAFETY DEVICE. A safety device, like any mechanical device could sometimes fail or it could be worn or inadvertently manipulated into an unsafe condition.
ALWAYS TREAT YOUR RIFLE AS IF IT WAS LOADED AND READY TO FIRE.

FIRING

CAUTION: Make sure you have read and are thoroughly familiar with all safety instructions above before firing.
CAUTION:
Always wear and encourage others near you to wear proper ear protection when shooting, especially on a range since the noise from your gun, and other guns close to you, could result in a humming or ringing sound in an exposed ear for some time after rifling repeated exposure to shooting noise could result in permanent hearing loss.
• Always wear protective shooting glasses to protect your eyes from injury by gun powder, gas, lubricant dirt or metallic particles, carbon residue, sparks or other debris.
To fire:
• Be sure you are familiar with “safety instructions”.
• Keep gun pointing in safe direction.
• Always use extreme care with a misfire or failure to fire. Keep the gun pointed in a safe direction and wait one full minute. This is because if hangfire or slow ignition has occurred, the round will still fire. If the round fails to fire after waiting, remove the magazine, eject the round and examine the primer. Immediately refer to a competent gunsmith if you notice the firing pin indent on the primer is light, off-center, or does not exist.



6) You can now point your gun at the intended target.
Only when you are sure that you are pointing at your target and that nobody is anywhere near the target, behind it or anywhere next to you, you can cock your hammer to the full cock position.
During this operation, make sure that you don’t touch the trigger in anyway. Only when you are absolutely certain that you are ready to shoot, you can pull the trigger (Photo 6).

UNLOADING

CAUTION: Make sure you have read and are thoroughly familiar with all safety instructions above before unloading.
CAUTION: Immediately after use and before cleaning, unload your gun.

To unload.
• Be sure you are familiar with safety instructions.
• Keep gun pointing in a safe direction, keep fingers off trigger and always keep hands and face away from muzzle and ejection port.
7) To unload your rifle or in order to remove a cartridge, make sure you are keeping your muzzle pointing in a safe direction, swing down the lever until the cartridge is ejected.
The cartridge will not be fully ejected and you will have to remove it manually, once the ejector has removed it (Photo 7)
CAUTION: Look in the chamber to ensure it is empty.

SET TRIGGER MODEL

PAY ATTENTION before you load the gun, make sure it is pointed in a safe direction. As soon as the trigger is loaded, it is very sensitive and the shot can be fired unexpectedly.

STORAGE

CAUTION: Always store your gun unloaded and separate from ammunition, each in its own locked receptacle beyond children’s reach and sight.

SERVICING AND REPAIR

CAUTION: Do not modify or adjust the gun.
If your gun should ever require repair or adjustments, take it or have it sent UNLOADED to the dealer you purchased the gun from or contact us at:
A. Uberti s.r.l. - Via Artigiani, 1 25063 Gardone V.T. (BS) - Italy.
A gun illustration and list of parts appear in this manual.notice.